

Fig. 1

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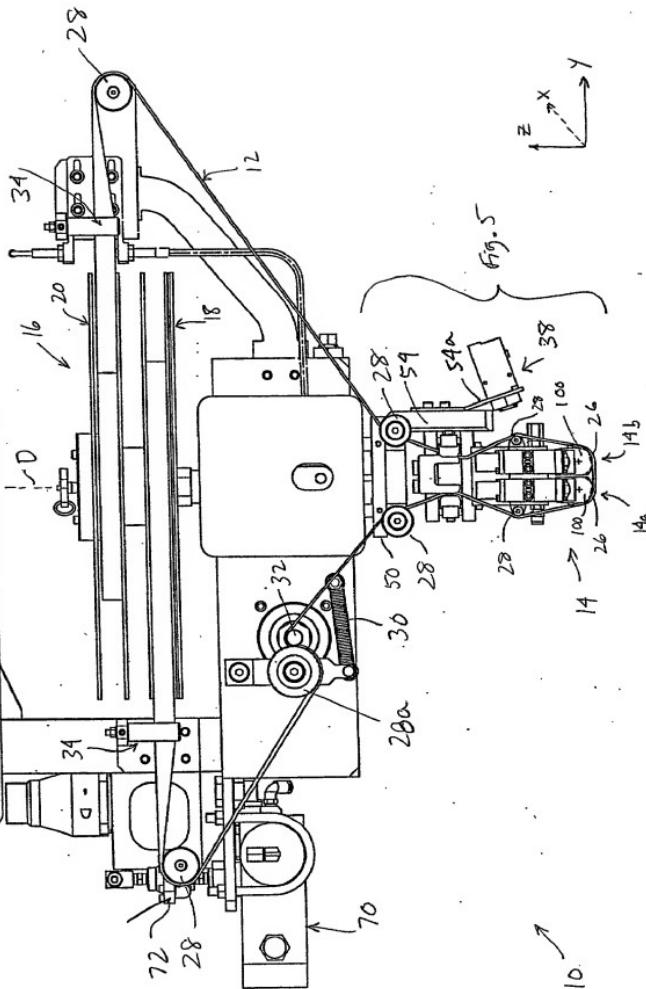


FIGURE 2 02625660

FIG. 2

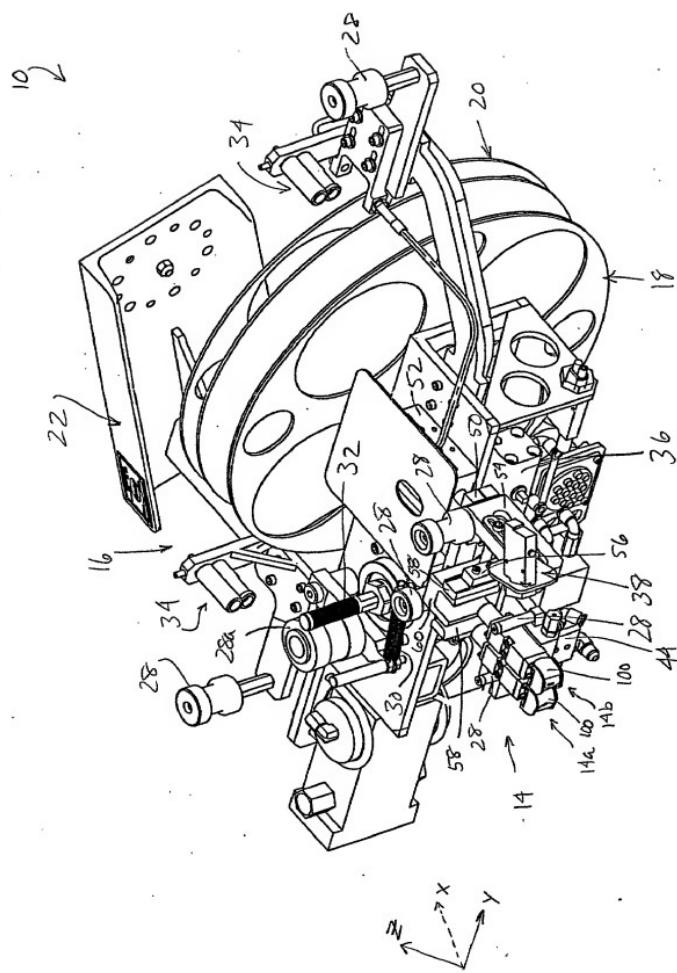
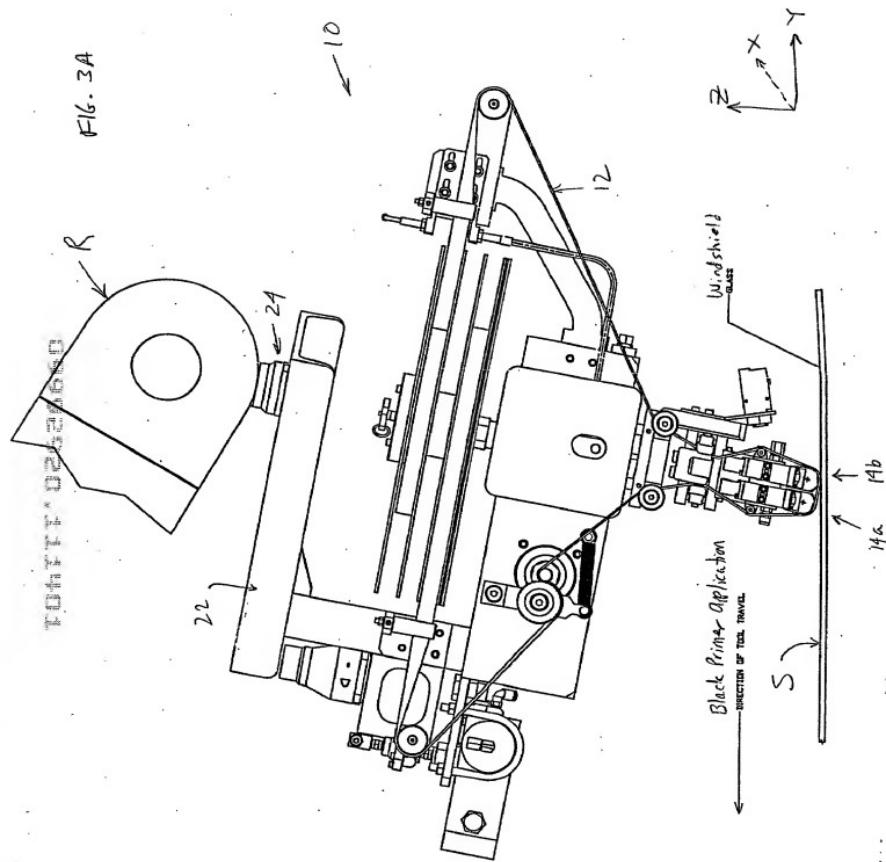
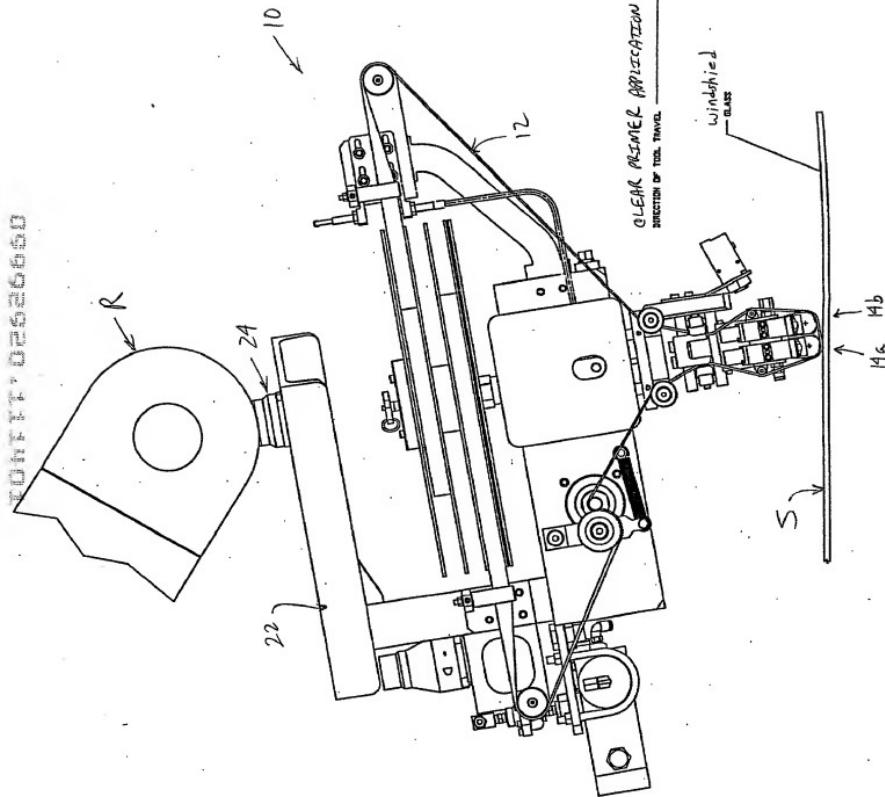


FIG. 3A



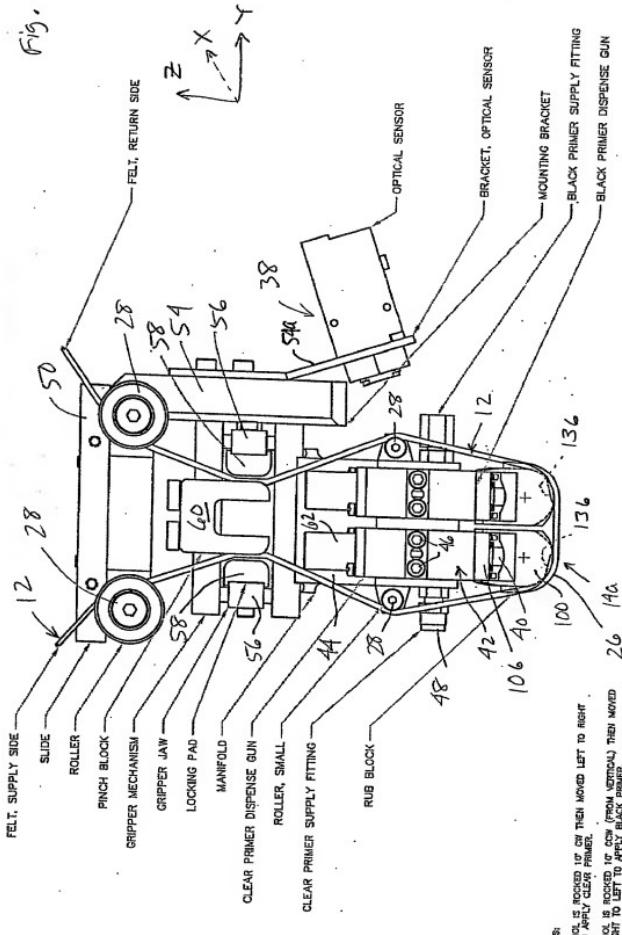
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FIG. 3B



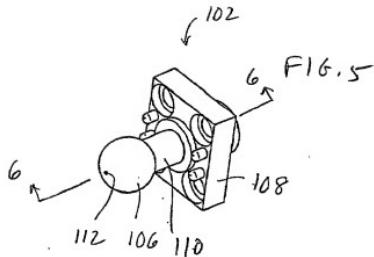
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Fig. 4

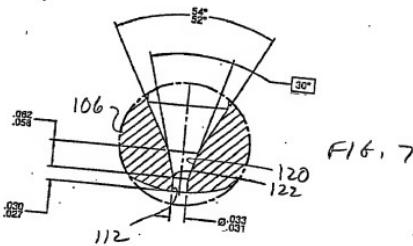
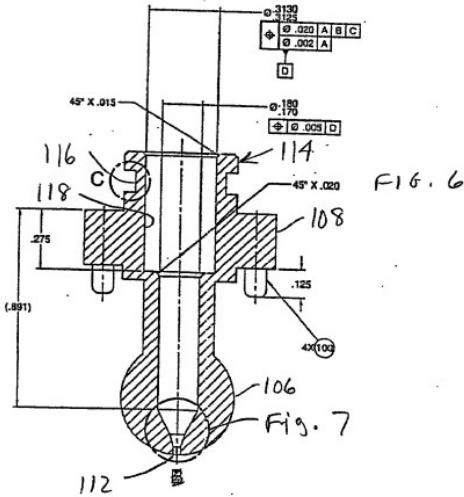


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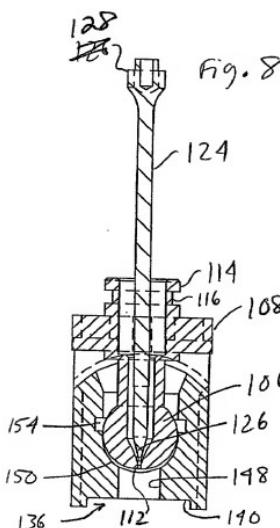
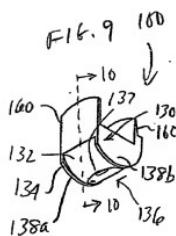
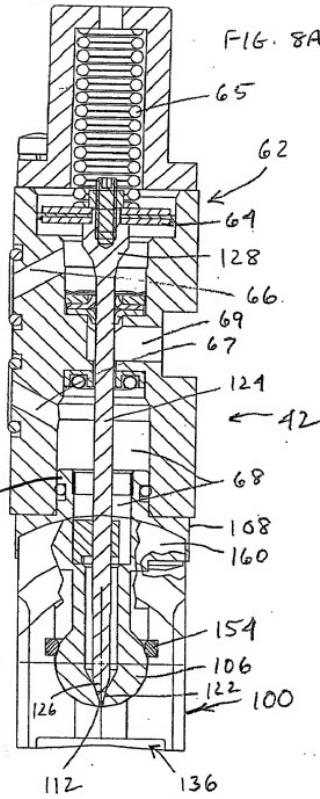
1. TOE IS WORKED UP OR DOWN THEN MOVED LEFT TO RIGHT TO APPLY CLEAR PRIMER.
 2. TOOL IS WORKED TO OEM (FROM VERTICAL) THEN MOVED RIGHT TO LEFT TO APPLY BLACK PRIMER.
 3. CLEAR PRIMER APPLICATION IS ALWAYS COME FIRST.
 4. RUB BLOCKS FOR CLEAR & BLACK ARE IDENTICAL.
 5. THE CLEAR PRIMER DISPENSE GUN HAS A .02 IN. DIA. NOZZLE AND THE BLACK PRIMER DISPENSE GUN HAS A .015 IN. DIA. NOZZLE.



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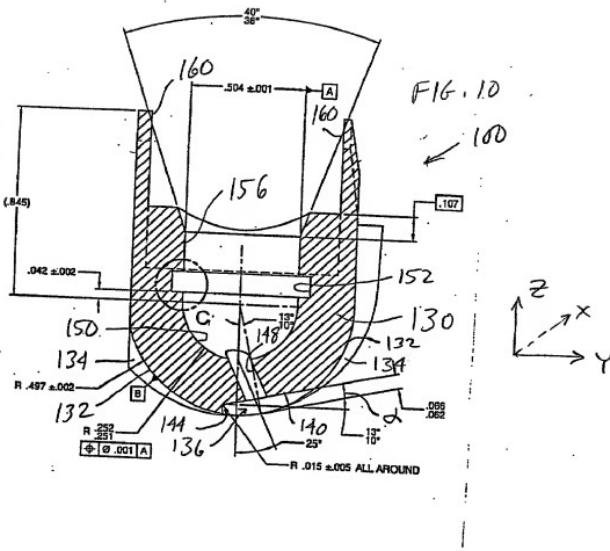


FIG. 11

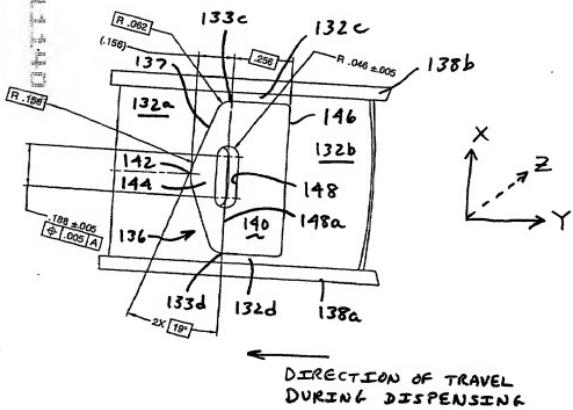
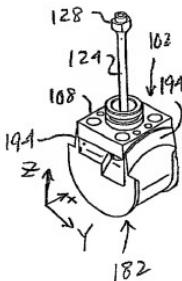


Fig. 12



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FIG. 13A

FLUID MANIFOLD, SUPPORT BKI.

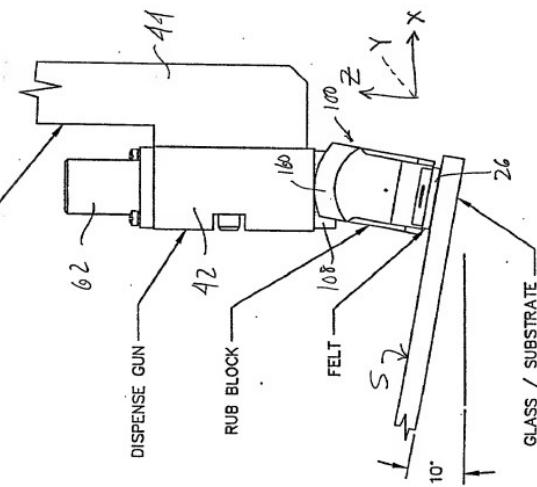
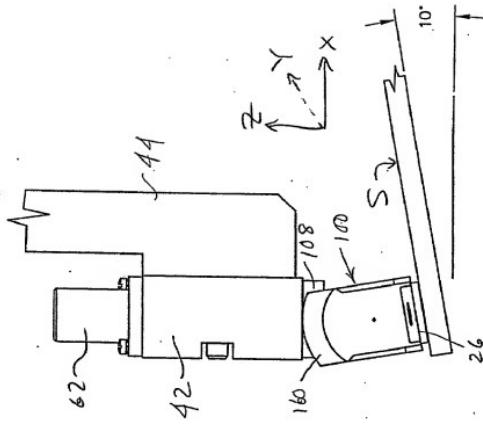


FIG. 13B

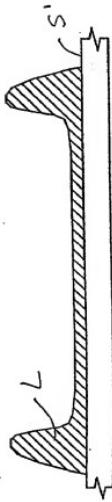


NOTES:

1. PATH OF TOOL IS INTO PLANE OF PAPER.

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FIG. 14A



TYPICAL FLOW THRU FELT END
CENTER THICKNESS ~ .0005 INCH

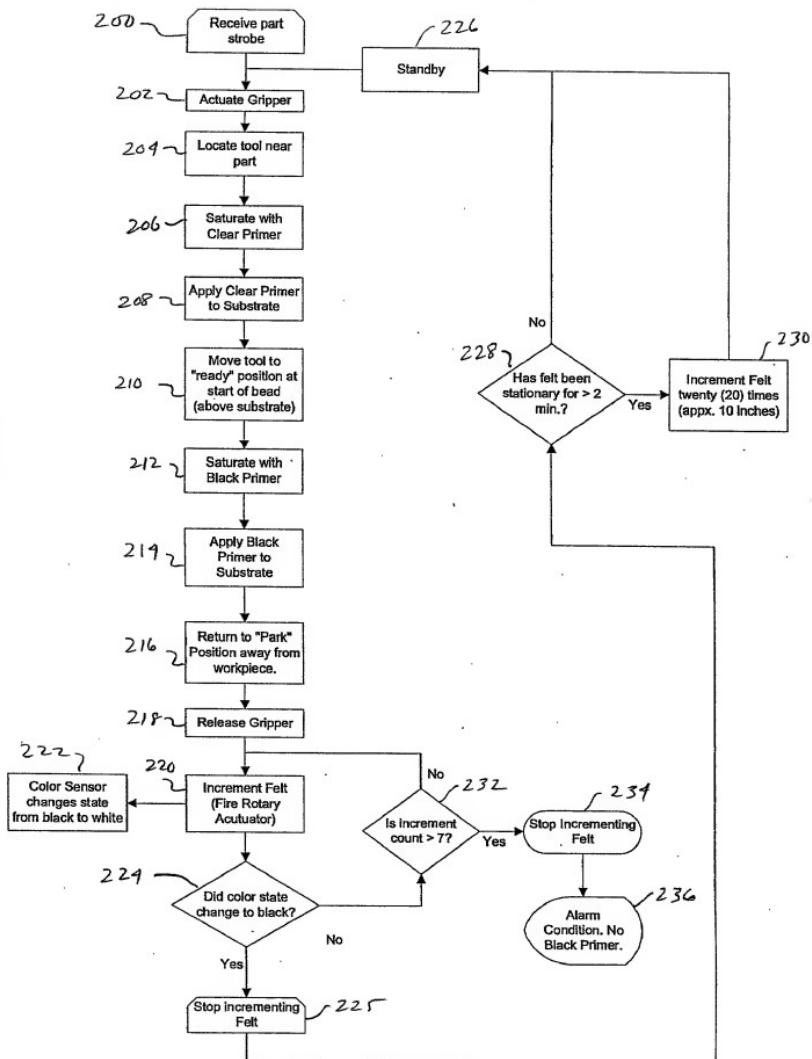
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FIG. 14B



TYPICAL FLOW THRU FELT END
CENTER THICKNESS - .0008 INCH

FIG. 15



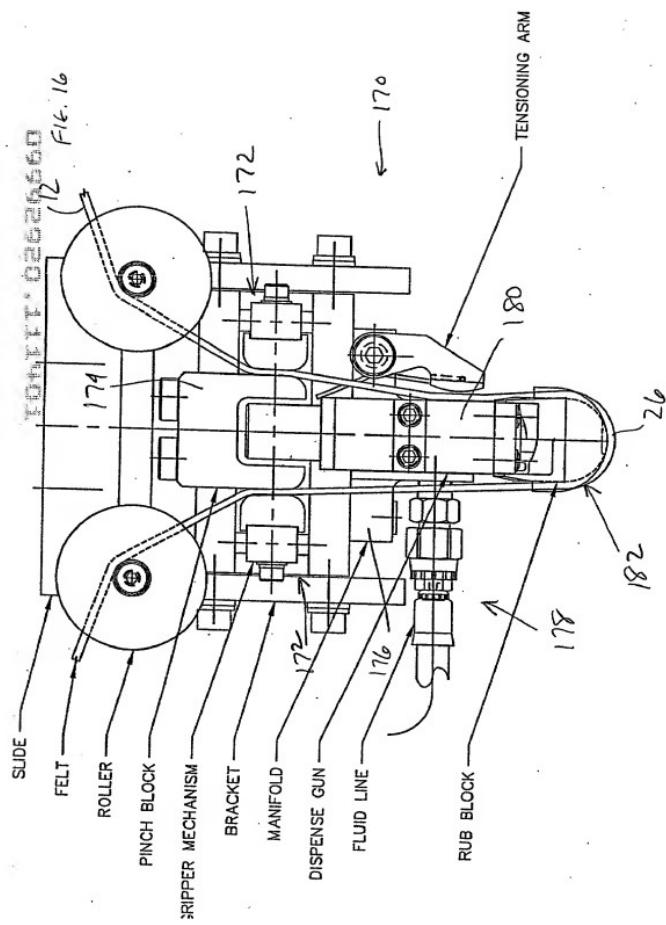


FIG. 17

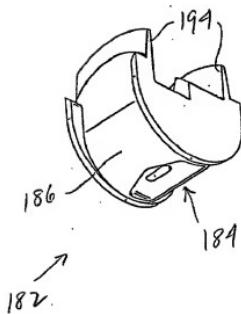
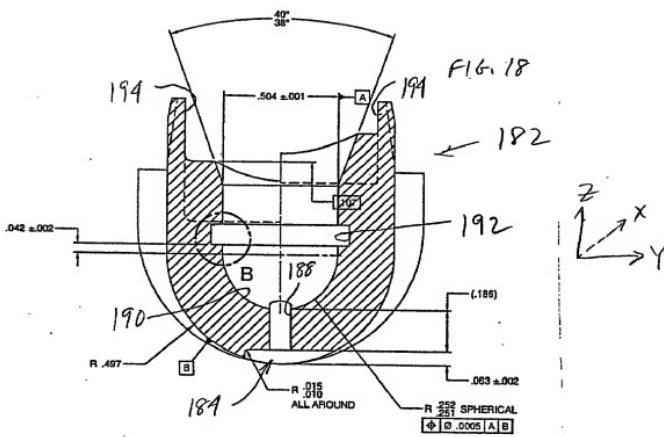
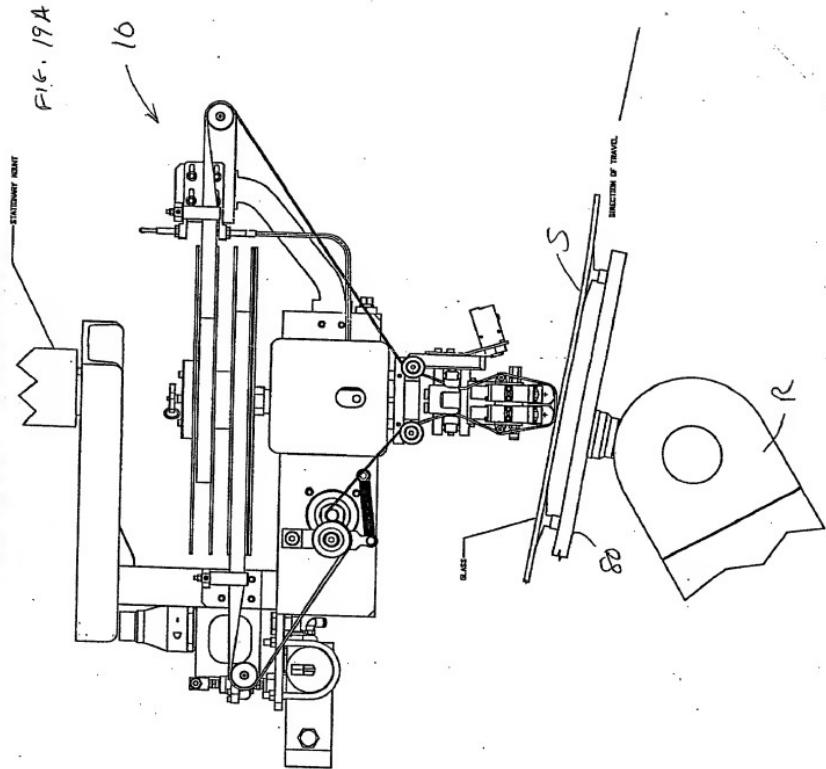


FIG. 18



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FIG. 19B

